

Data File Used in this Analysis:

```

# M 3080 - 1      Switch Data          Apr. 21, 2010
# Treibergs
#
# From R A Johnson "Miller & Freund's probability & Statistics for Engineers, 6th ed."
# Prentice Hall, 200. Four factors are that affect the reliability of rotary switches
# are studied.
#   Experimental Condition          Low Level          High level
#   A Lubrication                   Dry                Lubricated
#   B Dust Protection               Unprotected       Enclosed in dust cover
#   C Spark Suppression             No                Yes
#   D Current                        0                 0.5 Amp
# Each switch is operated until malfunction. Y = hours of operation.
"A" "B" "C" "D" "Y" "Rep"
-1 -1 -1 -1 828 1
 1 -1 -1 -1 997 1
-1  1 -1 -1 735 1
 1  1 -1 -1 807 1
-1 -1  1 -1 994 1
 1 -1  1 -1 1069 1
-1  1  1 -1 989 1
 1  1  1 -1 889 1
-1 -1 -1  1 593 1
 1 -1 -1  1 773 1
-1  1 -1  1 740 1
 1  1 -1  1 936 1
-1 -1  1  1 748 1
 1 -1  1  1 1202 1
-1  1  1  1 1103 1
 1  1  1  1 985 1
-1 -1 -1 -1 797 2
 1 -1 -1 -1 948 2
-1  1 -1 -1 776 2
 1  1 -1 -1 1003 2
-1 -1  1 -1 949 2
 1 -1  1 -1 1094 2
-1  1  1 -1 1215 2
 1  1  1 -1 1010 2
-1 -1 -1  1 813 2
 1 -1 -1  1 1026 2
-1  1 -1  1 922 2
 1  1 -1  1 1138 2
-1 -1  1  1 970 2
 1 -1  1  1 1182 2
-1  1  1  1 966 2
 1  1  1  1 1154 2

```

R Session:

R version 2.10.1 (2009-12-14)
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ISBN 3-900051-07-0

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Type 'q()' to quit R.

[R.app GUI 1.31 (5537) powerpc-apple-darwin9.8.0]

```
> tt <- read.table("M3081DataSwitch.txt", header=TRUE)
Error in read.table("M3081DataSwitch.txt", header = TRUE) :
  unused argument(s) (header = TRUE)
> tt <- read.table("M3081DataSwitch.txt", header=TRUE)
> tt
   A B C D   Y Rep
1 -1 -1 -1 -1 828  1
2  1 -1 -1 -1 997  1
3 -1  1 -1 -1 735  1
4  1  1 -1 -1 807  1
5 -1 -1  1 -1 994  1
6  1 -1  1 -1 1069  1
7 -1  1  1 -1 989  1
8  1  1  1 -1 889  1
9 -1 -1 -1  1 593  1
10  1 -1 -1  1 773  1
11 -1  1 -1  1 740  1
12  1  1 -1  1 936  1
13 -1 -1  1  1 748  1
14  1 -1  1  1 1202  1
15 -1  1  1  1 1103  1
16  1  1  1  1 985  1
17 -1 -1 -1 -1 797  2
18  1 -1 -1 -1 948  2
19 -1  1 -1 -1 776  2
20  1  1 -1 -1 1003  2
21 -1 -1  1 -1 949  2
22  1 -1  1 -1 1094  2
23 -1  1  1 -1 1215  2
```

```

24  1  1  1 -1 1010  2
25 -1 -1 -1  1  813  2
26  1 -1 -1  1 1026  2
27 -1  1 -1  1  922  2
28  1  1 -1  1 1138  2
29 -1 -1  1  1  970  2
30  1 -1  1  1 1182  2
31 -1  1  1  1  966  2
32  1  1  1  1 1154  2

```

```

> attach(tt)
> f1 <- aov(Y~A*B*C*D)
> anova(f1)
Analysis of Variance Table

```

Response: Y

	Df	Sum Sq	Mean Sq	F value	Pr(>F)	
A	1	134551	134551	10.8954	0.0045115	**
B	1	4632	4632	0.3751	0.5488515	
C	1	225624	225624	18.2702	0.0005809	***
D	1	713	713	0.0577	0.8132222	
A:B	1	39410	39410	3.1913	0.0929922	.
A:C	1	18673	18673	1.5121	0.2366019	
B:C	1	1001	1001	0.0811	0.7794915	
A:D	1	31689	31689	2.5661	0.1287353	
B:D	1	24698	24698	1.9999	0.1764717	
C:D	1	81	81	0.0066	0.9363458	
A:B:C	1	39130	39130	3.1686	0.0940628	.
A:B:D	1	30	30	0.0024	0.9612798	
A:C:D	1	12601	12601	1.0204	0.3274653	
B:C:D	1	14070	14070	1.1393	0.3016333	
A:B:C:D	1	385	385	0.0312	0.8620586	
Residuals	16	197588	12349			

```

---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

```

```
> f2 <- aov(Y~A*B*C*D+Rep)
> anova(f2)
Analysis of Variance Table
```

```
Response: Y
```

	Df	Sum Sq	Mean Sq	F value	Pr(>F)	
A	1	134551	134551	16.8092	0.0009464	***
B	1	4632	4632	0.5787	0.4586255	
C	1	225624	225624	28.1868	8.752e-05	***
D	1	713	713	0.0890	0.7695260	
Rep	1	77520	77520	9.6844	0.0071404	**
A:B	1	39410	39410	4.9235	0.0423397	*
A:C	1	18673	18673	2.3328	0.1474865	
B:C	1	1001	1001	0.1251	0.7285020	
A:D	1	31689	31689	3.9589	0.0651769	.
B:D	1	24698	24698	3.0854	0.0993859	.
C:D	1	81	81	0.0102	0.9210687	
A:B:C	1	39130	39130	4.8884	0.0429844	*
A:B:D	1	30	30	0.0038	0.9519676	
A:C:D	1	12601	12601	1.5742	0.2287972	
B:C:D	1	14070	14070	1.7577	0.2047434	
A:B:C:D	1	385	385	0.0481	0.8293573	
Residuals	15	120069	8005			

```
---
```

```
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
> xtabs(Y~A+B+C+D)
```

```
, , C = -1, D = -1
```

```
  B
```

```
A      -1      1
-1 1625 1511
 1 1945 1810
```

```
, , C = 1, D = -1
```

```
  B
```

```
A      -1      1
-1 1943 2204
 1 2163 1899
```

```
, , C = -1, D = 1
```

```
  B
```

```
A      -1      1
-1 1406 1662
 1 1799 2074
```

```
, , C = 1, D = 1
```

```
  B
```

```
A      -1      1
-1 1718 2069
 1 2384 2139
```

```

>#=====VECTOR OF CELL SUMS=====
> YV <- as.vector(xtabs(Y~A+B+C+D));YV
  [1] 1625 1945 1511 1810 1943 2163 2204 1899 1406 1799 1662 2074
 [13] 1718 2384 2069 2139

>#=====SET UP CONTRASTS=====
> E1 <- rep(1,times=16)
> EA <- A[1:16]
> EB <- B[1:16]
> EC <- C[1:16]
> ED <- D[1:16]

> matrix(c(EA,EB,EC,ED,Y[1:16]),ncol=5)
      [,1] [,2] [,3] [,4] [,5]
[1,]  -1  -1  -1  -1  828
[2,]   1  -1  -1  -1  997
[3,]  -1   1  -1  -1  735
[4,]   1   1  -1  -1  807
[5,]  -1  -1   1  -1  994
[6,]   1  -1   1  -1 1069
[7,]  -1   1   1  -1  989
[8,]   1   1   1  -1  889
[9,]  -1  -1  -1   1  593
[10,]  1  -1  -1   1  773
[11,]  -1   1  -1   1  740
[12,]   1   1  -1   1  936
[13,]  -1  -1   1   1  748
[14,]   1  -1   1   1 1202
[15,]  -1   1   1   1 1103
[16,]   1   1   1   1  985

```

```

> label<-c("1", "a", "b", "ab", "c", "ac", "bc", "abc", "d", "ad", "bd", "abd", "cd", "acd", "bcd", "abcd")
> EAB <-EA*EB; EAC <- EA*EC;EAD<-EA*ED;EBC<-EB*EC;EBD<-EB*ED;ECD<-EC*ED
> EABC<-EAB*EC;EABD<-EAB*ED;EACD<-EA*ECD;EBCD<-EBC*ED;EABCD<-EAB*ECD
> CONTRAST<-c(E1,EA,EB,EAB,EC,EAC,EBC,EABC,ED,EAD,EBD,EABD,ECD,EACD,EBCD,EABCD)
> matrix(CONTRAST,ncol=16,dimnames=list(label,label))

```

	1	a	b	ab	c	ac	bc	abc	d	ad	bd	abd	cd	acd	bcd	abcd
1	1	-1	-1	1	-1	1	1	-1	-1	1	1	-1	1	-1	-1	1
a	1	1	-1	-1	-1	-1	1	1	-1	-1	1	1	1	1	-1	-1
b	1	-1	1	-1	-1	1	-1	1	-1	1	-1	1	1	-1	1	-1
ab	1	1	1	1	-1	-1	-1	-1	-1	-1	-1	-1	1	1	1	1
c	1	-1	-1	1	1	-1	-1	1	-1	1	1	-1	-1	1	1	-1
ac	1	1	-1	-1	1	1	-1	-1	-1	-1	1	1	-1	-1	1	1
bc	1	-1	1	-1	1	-1	1	-1	-1	1	-1	1	-1	1	-1	1
abc	1	1	1	1	1	1	1	1	-1	-1	-1	-1	-1	-1	-1	-1
d	1	-1	-1	1	-1	1	1	-1	1	-1	-1	1	-1	1	1	-1
ad	1	1	-1	-1	-1	-1	1	1	1	1	-1	-1	-1	-1	1	1
bd	1	-1	1	-1	-1	1	-1	1	1	-1	1	-1	-1	1	-1	1
abd	1	1	1	1	-1	-1	-1	-1	1	1	1	1	-1	-1	-1	-1
cd	1	-1	-1	1	1	-1	-1	1	1	-1	-1	1	1	-1	-1	1
acd	1	1	-1	-1	1	1	-1	-1	1	1	-1	-1	1	1	-1	-1
bcd	1	-1	1	-1	1	-1	1	-1	1	-1	1	-1	1	-1	1	-1
abcd	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

```

> L1<-sum(E1*YV);LA<-sum(EA*YV);LB<-sum(EB*YV);LAB<-sum(EAB*YV)
> LC<-sum(EC*YV);LAC<-sum(EAC*YV);LBC<-sum(EBC*YV);LABC<-sum(EABC*YV)
> LD<-sum(ED*YV);LAD<-sum(EAD*YV);LBD<-sum(EBD*YV);LABD<-sum(EABD*YV)
> LCD<-sum(ECD*YV);LACD<-sum(EACD*YV);LBCD<-sum(EBCD*YV);LABCD<-sum(EABCD*YV)
> L<-c(L1,LA,LB,LAB,LC,LAC,LBC,LABC,LD,LAD,LBD,LABD,LCD,LACD,LBCD,LABCD)

```

```

> matrix(c(L/32,L),ncol=2,dimnames=list(label,c("Effect","Contrast")))
+ )

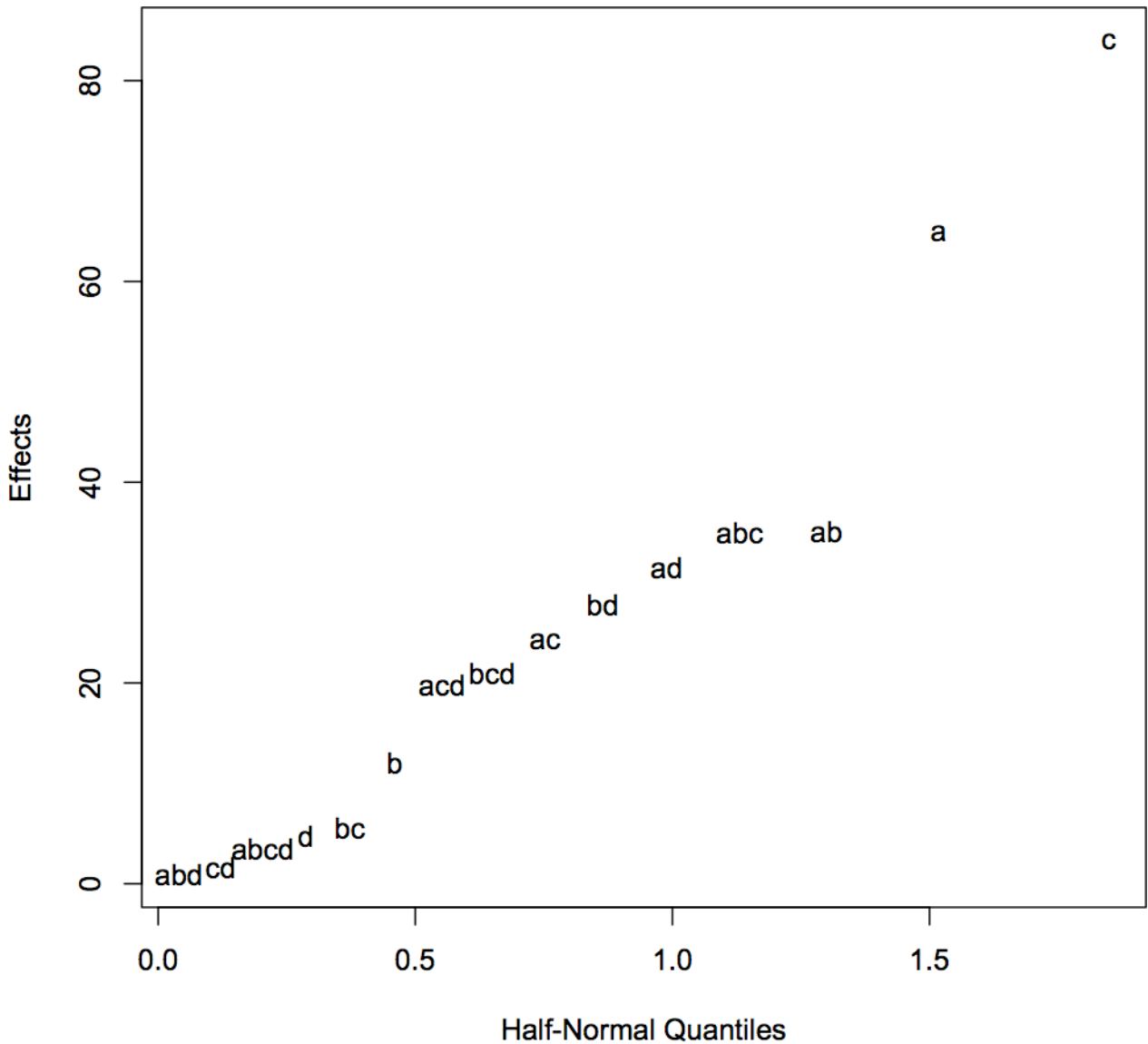
```

	Effect	Contrast
1	948.46875	30351
a	64.84375	2075
b	12.03125	385
ab	-35.09375	-1123
c	83.96875	2687
ac	-24.15625	-773
bc	-5.59375	-179
abc	-34.96875	-1119
d	4.71875	151
ad	31.46875	1007
bd	27.78125	889
abd	-0.96875	-31
cd	1.59375	51
acd	19.84375	635
bcd	-20.96875	-671
abcd	-3.46875	-111

```

>#=====ALTERNATIVE TO F-TEST TO PICK SIGNIFICANT EFFECTS (NOT IN OUR TEXTBOOK)=====
>#=====IF EFFECT IS INSIGNIFICANT IT DISTRIBUTES AS ERRORS AS NORMAL VARIABLES=====
>#=====THUS SIGNIFICANT EFFECTS APPEAR AS OUTLIERS IN QQPLOT OF EFFECTS (WITHOUT MEAN)=====
>#=====IT IS MORE SENSITIVE TO LOOK AT DISTRIBUTION OF ABS VALUES "HALF-NORMAL" QQ PLOT=====
> coef <- abs(L[-1]/32)
> ocoef <- order(coef)
> plot(qnorm(16:30/31),coef[ocoeff],type="n",xlab="Half-Normal Quantiles",ylab="Effects")
> text(qnorm(16:30/31),coef[ocoeff],label[ocoeff+1])
>#=====LOOKING AT THE PLOT, THE EFFECTS A, C ARE SEVERE OUTLIERS SO SIGNIFICANT=====
>#=====THE EFFECTS AB AND ABC ARE LESS SIGNIFICANT.=====
>#=====THIS EYEBALL METHOD ROUGH AT BEST, BUT WORKS WHEN SSE=0.=====

```



```

>#=====YATES METHOD TO COMPUTE CONTRASTS L =====
>#=====STARTING FROM CELL SUMS ONE REPLACES THE COLUMN BY FIRST PAIRWISE SUMS=====
>#=====AND THEN PAIRWISE DIFFERENCES. ITERATING K+1 TIMES GIVES THE L VECTOR=====

> Yates<-function(z){c(z[2] + z[1], z[4] + z[3], z[6] + z[5], z[8] + z[7],
                      z[10] + z[9], z[12] + z[11], z[14] + z[13], z[16] + z[15],
                      z[2] - z[1], z[4] - z[3], z[6] - z[5], z[8] - z[7],
                      z[10] - z[9], z[12] - z[11], z[14] - z[13], z[16] - z[15])}
> Y2 <- Yates(YV); Y3 <- Yates(Y2); Y4 <- Yates(Y3); Y5 <- Yates(Y4)

> matrix(c(YV,Y2,Y3,Y4,Y5,L),ncol=6, dimnames=list(label,c("CellSum","Y2","Y3","Y4","Y5","L")))
  CellSum Y2 Y3 Y4 Y5 L
1      1625 3570 6891 15100 30351 30351
a      1945 3321 8209 15251 2075 2075
b      1511 4106 6941 534 385 385
ab     1810 4103 8310 1541 -1123 -1123
c      1943 3205 619 -252 2687 2687
ac     2163 3736 -85 637 -773 -773
bc     2204 4102 805 -546 -179 -179
abc    1899 4208 736 -577 -1119 -1119
d      1406 320 -249 1318 151 151
ad     1799 299 -3 1369 1007 1007
bd     1662 220 531 -704 889 889
abd    2074 -305 106 -69 -31 -31
cd     1718 393 -21 246 51 51
acd    2384 412 -525 -425 635 635
bcd    2069 666 19 -504 -671 -671
abcd   2139 70 -596 -615 -111 -111

```



```

>#=====ANOVA "BY HAND"=====
> muhat <- mean(Y);SST<-sum(Y*Y)-32*muhat^2;SST
[1] 744876
> SRep<-xtabs(Y~Rep);SRep
Rep
  1    2
14388 15963

> SSRep <- sum(SRep*SRep)/16-muhat^2/32;SSRep
[1] 28836382
> SSRep <- sum(SRep*SRep)/16-32*muhat^2;SSRep
[1] 77519.53
> sum(SRep)
[1] 30351

> matrix(c(L/32,L,L*L/32),ncol=3,dimnames=list(label,c("Effect","Contrast","SS")))

      Effect Contrast      SS
1    948.46875    30351 2.878698e+07
a     64.84375     2075 1.345508e+05
b     12.03125      385 4.632031e+03
ab    -35.09375   -1123 3.941028e+04
c     83.96875     2687 2.256240e+05
ac    -24.15625    -773 1.867278e+04
bc     -5.59375    -179 1.001281e+03
abc   -34.96875   -1119 3.913003e+04
d      4.71875      151 7.125312e+02
ad     31.46875    1007 3.168903e+04
bd     27.78125     889 2.469753e+04
abd    -0.96875     -31 3.003125e+01
cd      1.59375      51 8.128125e+01
acd    19.84375     635 1.260078e+04
bcd   -20.96875   -671 1.407003e+04
abcd   -3.46875   -111 3.850312e+02

> SSTr <- sum(L*L)/32-32*muhat^2;SSTr
[1] 547287.5

> SSE<-SST-SSTr-SSRep;SSE
[1] 120069.0

> MS <- c(L*L/32,SSRep,SSE/15)
> MSE <- MS[18];MSE
[1] 8004.598
> F<-MS/MSE;F[18]<- -1
> P <- pf(F,1,15,lower.tail=FALSE)
> DF <- c(rep(1,times=17),15)
> SS <-c(L*L/32,SSRep,SSE)

> matrix(c(DF[-1],SS[-1],MS[-1],F[-1],P[-1]),ncol=5,
  dimnames=list(c(label[-1],"Rep","E"),c("DF","SS","MS","F","P(>F)")))

```

	DF	SS	MS	F	P(>F)
a	1	134550.78125	134550.78125	16.80918675	9.464492e-04
b	1	4632.03125	4632.03125	0.57867132	4.586255e-01
ab	1	39410.28125	39410.28125	4.92345545	4.233968e-02
c	1	225624.03125	225624.03125	28.18680383	8.751896e-05
ac	1	18672.78125	18672.78125	2.33275693	1.474865e-01
bc	1	1001.28125	1001.28125	0.12508826	7.285020e-01
abc	1	39130.03125	39130.03125	4.88844432	4.298444e-02
d	1	712.53125	712.53125	0.08901525	7.695260e-01
ad	1	31689.03125	31689.03125	3.95885360	6.517691e-02
bd	1	24697.53125	24697.53125	3.08541809	9.938589e-02
abd	1	30.03125	30.03125	0.00375175	9.519676e-01
cd	1	81.28125	81.28125	0.01015432	9.210687e-01
acd	1	12600.78125	12600.78125	1.57419291	2.287972e-01
bcd	1	14070.03125	14070.03125	1.75774366	2.047434e-01
abcd	1	385.03125	385.03125	0.04810126	8.293573e-01
Rep	1	77519.53125	77519.53125	9.68437541	7.140418e-03
E	15	120068.96875	8004.59792	-1.00000000	1.000000e+00

>#=====COMPARE TO=====

> anova(f2)

Analysis of Variance Table

Response: Y

	Df	Sum Sq	Mean Sq	F value	Pr(>F)	
A	1	134551	134551	16.8092	0.0009464	***
B	1	4632	4632	0.5787	0.4586255	
C	1	225624	225624	28.1868	8.752e-05	***
D	1	713	713	0.0890	0.7695260	
Rep	1	77520	77520	9.6844	0.0071404	**
A:B	1	39410	39410	4.9235	0.0423397	*
A:C	1	18673	18673	2.3328	0.1474865	
B:C	1	1001	1001	0.1251	0.7285020	
A:D	1	31689	31689	3.9589	0.0651769	.
B:D	1	24698	24698	3.0854	0.0993859	.
C:D	1	81	81	0.0102	0.9210687	
A:B:C	1	39130	39130	4.8884	0.0429844	*
A:B:D	1	30	30	0.0038	0.9519676	
A:C:D	1	12601	12601	1.5742	0.2287972	
B:C:D	1	14070	14070	1.7577	0.2047434	
A:B:C:D	1	385	385	0.0481	0.8293573	
Residuals	15	120069	8005			

Signif. codes: 0 *** 0.001 ** 0.01 * 0.05 . 0.1 1

```

>#=====PLOT USUAL DIAGNOSTICS=====
> layout(matrix(1:4,ncol=2))
> AA<-factor(A)
> CC<-factor(C)
> plot(Y~CC,xlab="C")
> plot(rstandard(f2)~fitted(f2),xlab="Predicted Values",ylab="Standard. Resid.",
  ylim=max(abs(rstandard(f2)))*c(-1,1))
> abline(h=c(0,2,-2),lty=c(2,3,3))
> plot(fitted(f2)~Y,ylab="Y hat");abline(0,1)
> qqnorm(rstandard(f2),ylab="Standard. Resid.", ylim=max(abs(rstandard(f2)))*c(-1,1))
> abline(h=c(0,2,-2),lty=c(2,3,3));abline(0,1)

```

```

>#=====INTERACTION PLOTS, SHAPIRO-WILK TEST ON NORMALITY===
> plot.design(data.frame(Y,AA,factor(B),CC,factor(D)))
> interaction.plot(AA,CC,Y)
> interaction.plot(AA,B,Y)
> interaction.plot(AA,D,Y)
> interaction.plot(B,C,Y)
> interaction.plot(B,D,Y)
> interaction.plot(C,D,Y)
> interaction.plot(C,Rep,Y)
> shapiro.test(resid(f2))

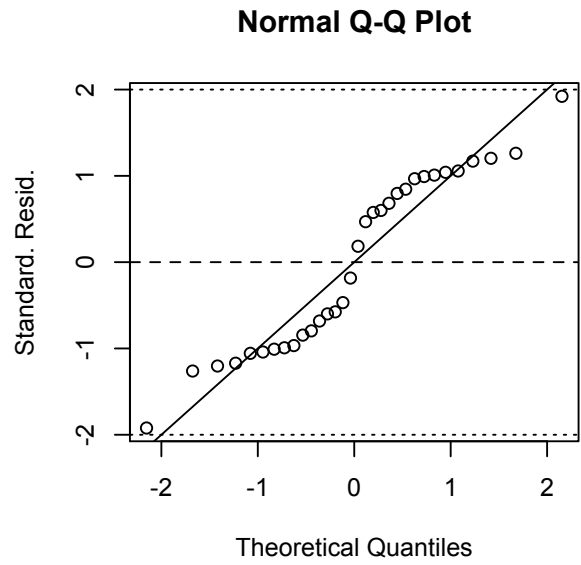
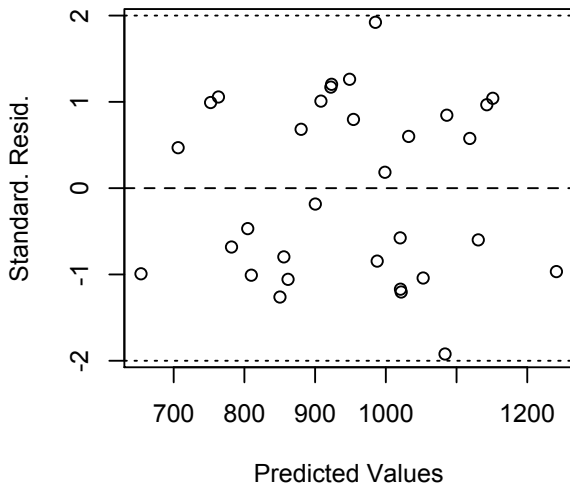
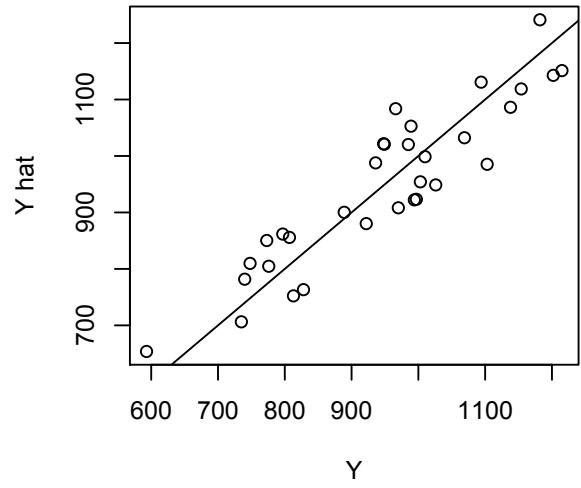
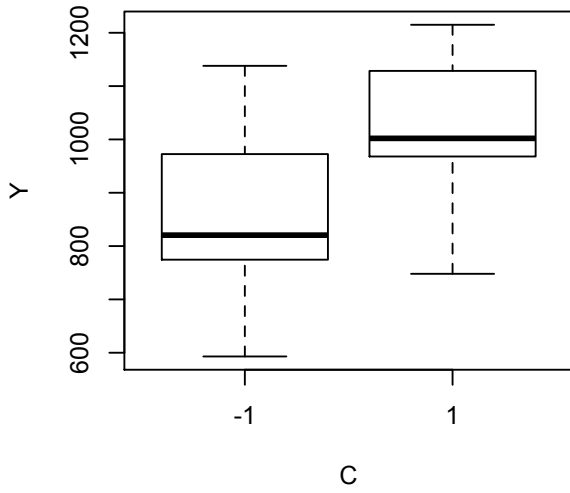
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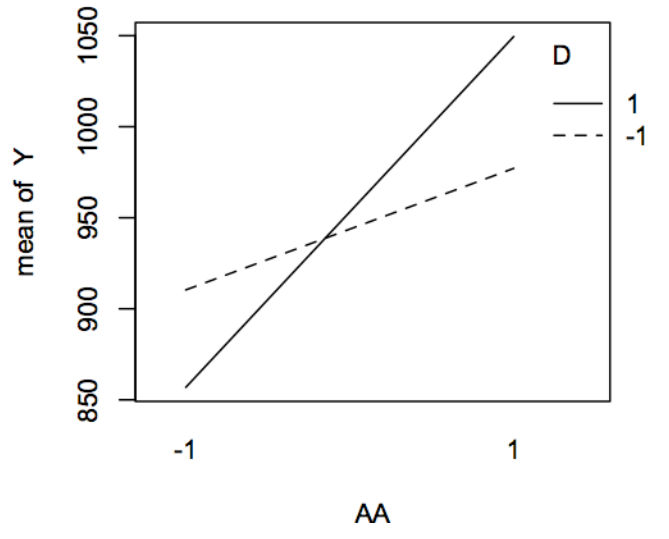
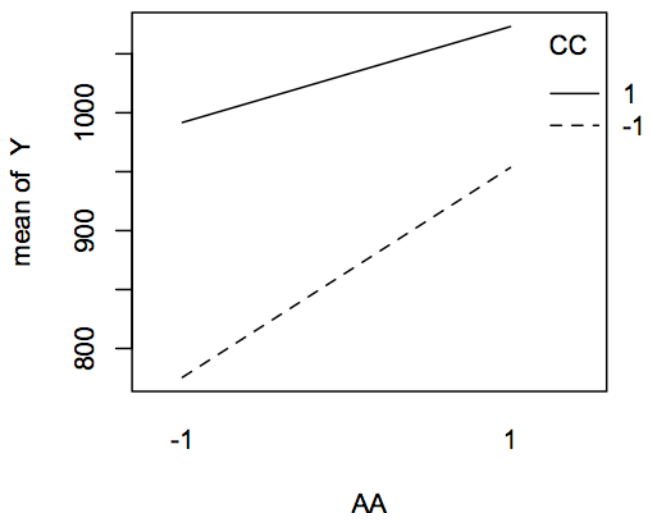
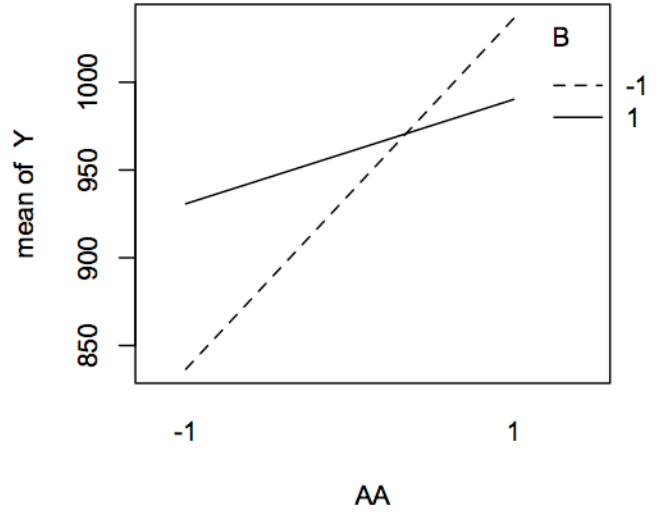
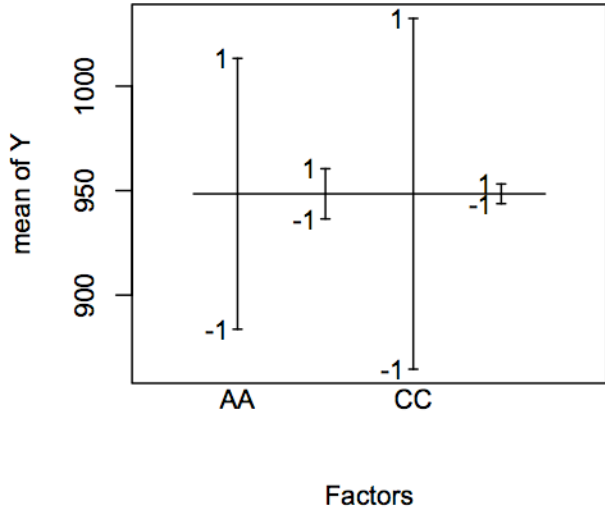
Shapiro-Wilk normality test

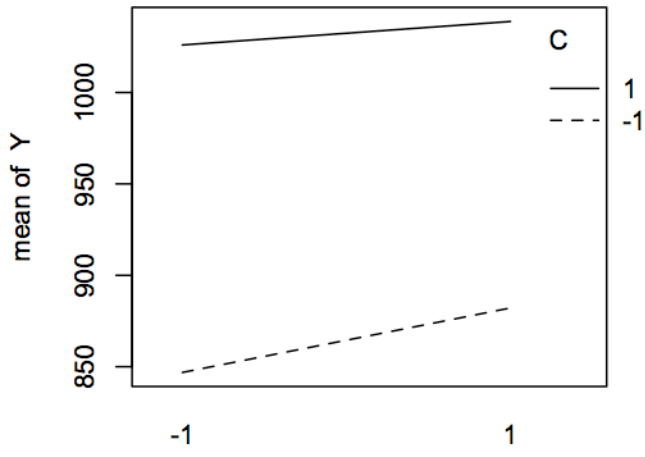
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data: resid(f2)
W = 0.9197, p-value = 0.02041

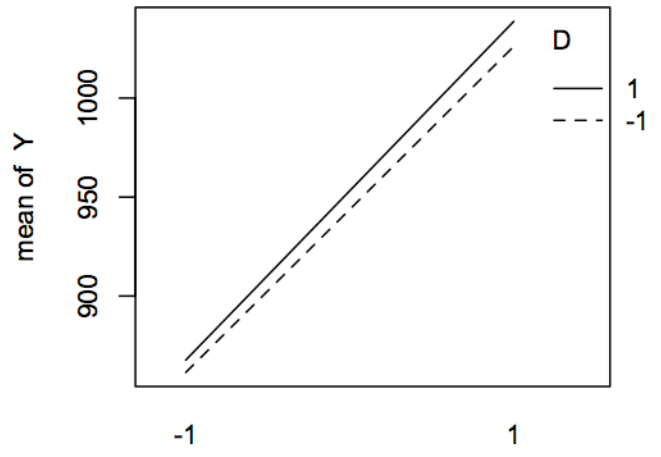
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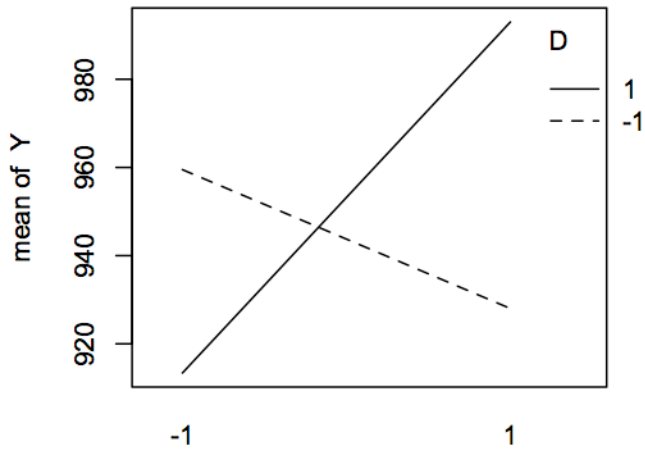




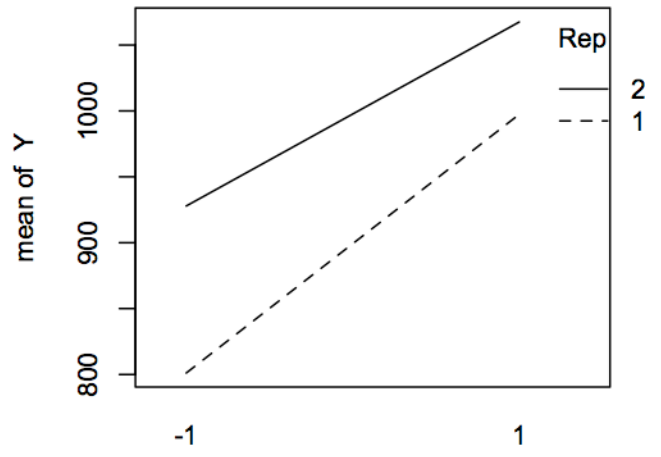
B



C



B



C